

Date: Friday, 18/07/2008 10:50:32 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEATER TUBE LOCATOR		
Job Number	: 40618		Part Number	: D2285		
Estimate Number	: 12780		Drawing Number	: D2285 REV C		
P.O. Number	:		Project Number	: N/A		
This Issue	: 18/07/2008 S.O. No. :		Drawing Revision	: C		
Prsht Rev.	: NC		Material	:		
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 10/08/2008 Qty: 8 Um: Each		
Previous Run	: 31090					
Written By	:					
Checked & Approved By	: JLD 08.7.18					
Comment	: Est Rev:A New Issue 07-03-07 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M5052H32S080	5052-H32 .080 Sheet	
	Comment: Qty.: 0.0252 sf(s)/Unit Total : 0.2016 sf(s) 5052-H32 .080 Sheet Batch: 19052 1B 8-8-13		
2.0	WATER JET	FLOW WATER JET	
	Comment: FLOW WATER JET 1-Cut as per Dwg D2285 Dwg Rev: C Prog Rev: C		
	2-Deburr if necessary	21/ 08/21	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK	
	Comment: SECOND CHECK	8/08/27 (40)	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 95	8/8/27 (40)	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 10:50:32 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER TUBE LOCATOR

Job Number: 40618

Part Number: D2285

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(D)

Comment: FINAL INSPECTION/W/O RELEASE

18/07/2008

Job Completion



U 28.07.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

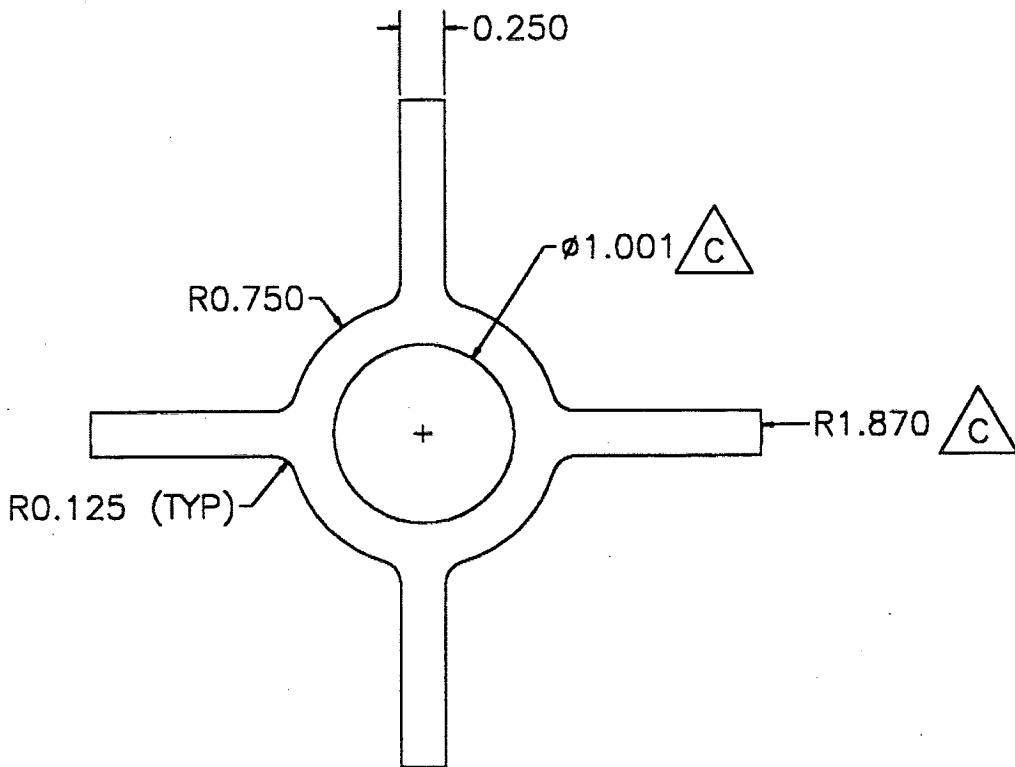
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2285	REV. C SHEET 1 OF 1
DATE 94.21.21	TITLE HEATER TUBE LOCATOR		SCALE 1:1
B	Nov. 7, 1994	CHANGED ARM ENDS	
C	96.01.15	CHANGED DIMENSIONS	



MATERIAL: 5052-H34 0.080 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4008

DART AEROSPACE LTD	Work Order:	40618
Description: HEATER TUBE LOCATOR	Part Number:	D2285
Inspection Dwg: D2285 Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

 First Article  Prototype

Measured by:	Audited by:	Prototype Approval:
Date: 8-8-13	Date:	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	